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## What is claimed is:

- 1. An composition comprising a first insulin species and a second insulin species, wherein the first insulin species and the second insulin species form a heterodimeric complex; and wherein the first insulin species and the second insulin species are selected such that the heterodimeric complex is more stable than a homodimeric complex formed by the first insulin species or a homodimeric complex formed by the second insulin species.
- 2. The composition of claim 1, wherein the first insulin species is human insulin and the second insulin species is a variant of human insulin having at least one amino acid substitution.
  - 3. The composition of claim 2, wherein the variant of human insulin is LISPRO insulin.
  - 4. The composition of claim 3, wherein the human insulin comprises from about 1% to about 50% of the insulin of the composition and wherein the LISPRO insulin comprises from about 50% to about 99% of the insulin of the composition.
  - 5. The composition of claim 4, wherein the human insulin comprises from about 5% to about 20% of the insulin of the composition and wherein the LISPRO insulin comprises from about 95% to about 80% of the insulin of the composition.
  - 6. The composition of claim 1, wherein the composition is a pharmaceutical composition.
- 7. The composition of claim 1, wherein the heterodimeric complex formed by the first insulin species and the second insulin species is determined to be more stable than a homodimeric complex formed by the first insulin species or a homodimeric complex formed by the second insulin species by a spectrophotometric assay of turbidity.
  - 8. The composition of claim 1, wherein the heterodimeric complex formed by the first insulin species and the second insulin species is shown to be more stable than a homodimeric complex formed by the first insulin species or a homodimeric complex formed by the second insulin species by a Thioflavin-T assay.

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- 9. A composition comprising a combination of a first insulin species and a second insulin species, wherein the first and second insulin species are selected to generate a composition that is more stable than a composition having only the first insulin species or a composition having only the second insulin species.
- 10. The composition of claim 1, wherein the first insulin species is human insulin and the second insulin species is a variant of human insulin having at least one amino acid substitution.
- 10 11. The composition of claim 10, wherein the variant of human insulin is LISPRO insulin.
  - 12. The composition of claim 11, wherein the human insulin comprises from about 1% to about 50% of the insulin of the composition and wherein the LISPRO insulin comprises from about 50% to about 99% of the insulin of the composition.
  - 13. The composition of claim 12, wherein the human insulin comprises from about 5% to about 20% of the insulin of the composition and wherein the LISPRO insulin comprises from about 95% to about 80% of the insulin of the composition.
  - 14. The composition of claim 9, wherein the composition is a pharmaceutical composition.
  - 15. A method of making an insulin composition, comprising combining a first insulin species and a second insulin species, wherein the first insulin species and the second insulin species form a heterodimeric complex; and wherein the first insulin species and the second insulin species are selected such that the heterodimeric complex is more stable than a homodimeric complex formed by the first insulin species or a homodimeric complex formed by the second insulin species.
  - 16. The method of claim 15, wherein the first insulin species is human insulin and the second insulin species is a variant of human insulin having at least one amino acid substitution.
  - 17. The method of claim 16, wherein the variant of human insulin is LISPRO insulin.

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- 18. The method of claim 17, wherein the human insulin comprises from about 1% to about 50% of the insulin of the composition and wherein the LISPRO insulin comprises from about 50% to about 99% of the insulin of the composition.
- 5 19. The method of claim 12, wherein the human insulin comprises from about 5% to about 20% of the insulin of the composition and wherein the LISPRO insulin comprises from about 95% to about 80% of the insulin of the composition.
  - 20. The method of claim 15, wherein the composition is a pharmaceutical composition.
  - 21. A method of stabilizing an insulin composition, comprising combining a first insulin species and a second insulin species, wherein the first and second insulin species are selected to generate a composition that is more stable than a composition having only the first insulin species or a composition having only the second insulin species.
  - 22. The method of claim 21, wherein the first insulin species is human insulin and the second insulin species is a variant of human insulin having at least one amino acid substitution.
  - 23. The method of claim 22, wherein the variant of human insulin is LISPRO insulin.
  - 24. The method of claim 23, wherein the human insulin comprises from about 1% to about 50% of the insulin of the composition and wherein the LISPRO insulin comprises from about 50% to about 99% of the insulin of the composition.
- 25. The method of claim 24, wherein the human insulin comprises from about 5% to about 20% of the insulin of the composition and wherein the LISPRO insulin comprises from about 95% to about 80% of the insulin of the composition.
  - 26. The method of claim 25, wherein the composition is a pharmaceutical composition.
  - 27. A method for identifying a stabilized insulin composition comprising the steps of combining a first insulin species with a second insulin species so that a heterodimeric complex formed from the

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first and second insulin species is generated, comparing the stability of the heterodimeric complex formed from the first and second insulin species with the stability of a homodimeric complex formed from the first insulin species or a homodimeric complex formed from the second insulin species and identifying a formulation wherein the heterodimeric complex formed from the first and second insulin species is more stable than homodimeric complex formed from the first insulin species or a homodimeric complex formed from the second insulin species.

- 28. The method of claim 27, wherein the heterodimeric complex formed by the first insulin species and the second insulin species is shown to be more stable than a homodimeric complex formed by the first insulin species or a homodimeric complex formed by the second insulin species in a spectrophotometric assay of turbidity.
- 29. The method of claim 27, wherein the heterodimeric complex formed by the first insulin species and the second insulin species is shown to be more stable than a homodimeric complex formed by the first insulin species or a homodimeric complex formed by the second insulin species in an assay with Thioflavin-T.
- 30. A method for identifying a stabilized insulin composition comprising the steps of combining a first insulin species with a second insulin species and comparing the stability of the formulation having a combination of the first and second insulin species with the stability of a formulation having only the first insulin species or a formulation having only the second insulin species and identifying an insulin composition wherein the formulation generated by combining the first and second insulin species is more stable than a formulation having only the first insulin species or a formulation having only the second insulin species.
- 31. The method of claim 30, wherein the formulation having a combination of the first and second insulin species is determined to be more stable than a formulation having only the first insulin species or a formulation having only the second insulin species by a spectrophotometric assay of turbidity.

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32. The method of claim 30, wherein the formulation having a combination of the first and second insulin species is determined to be more stable than a formulation having only the first insulin species or a formulation having only the second insulin species by a Thioflavin-T assay.